

**Manufacturing**

**Readiness Grants**

**Program**



**2022 Impact Report**

June 30, 2020, to June 30, 2022



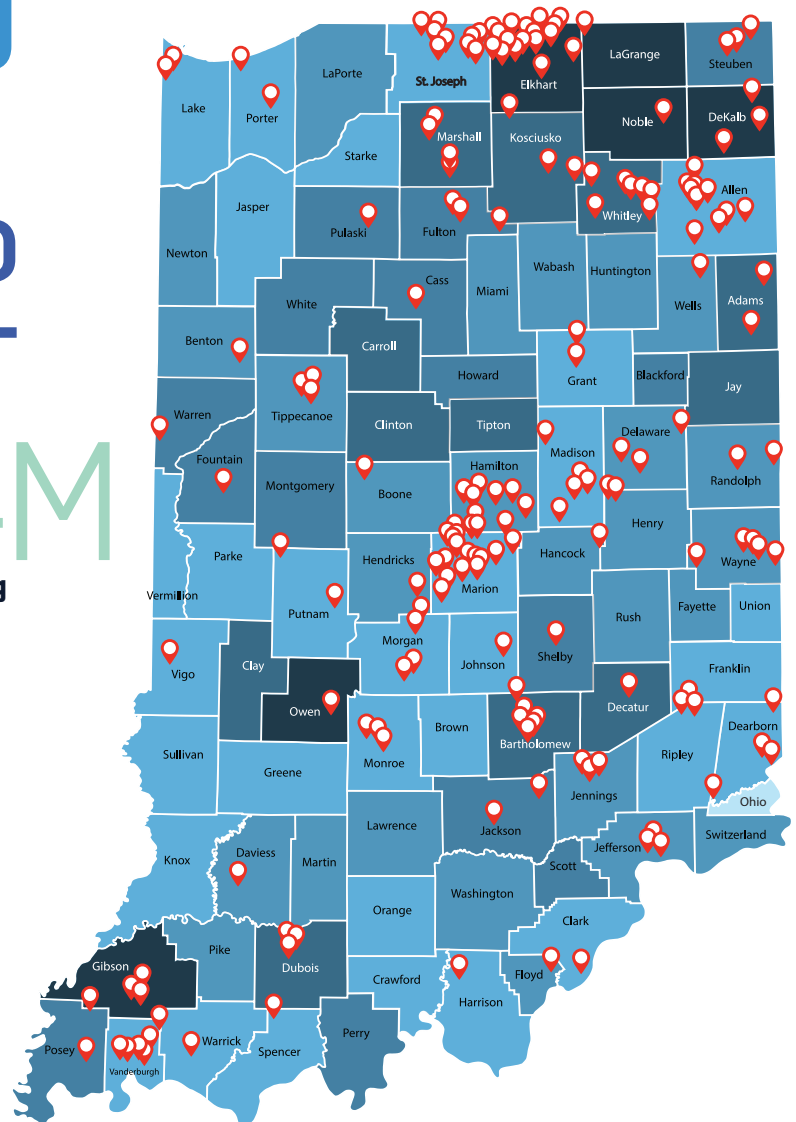
**CONEXUS**  
INDIANA

# Introduction

In late April 2020, during the height of the COVID-19 pandemic, Indiana Governor Eric Holcomb, as chair of the Indiana Economic Development Corporation (IEDC), recommended that the IEDC allocate its last unobligated funds to a new Economic Activity Stabilization and Enhancement (EASE) Initiative. EASE included \$4 million for the Manufacturing Readiness Grants (MRG) program to financially incentivize companies to adopt smart manufacturing technologies and modernize operations. The program proved immediately successful within the first six months, yielding more than \$50 million in matching commitments. This rapid uptake prompted the Indiana General Assembly to appropriate an additional \$20 million to the program in the State's budget that runs from June 30, 2021, to June 30, 2023. Since program inception, over 400 applications have been received and \$17.4 million in grant funding has been awarded in 60 counties, prompting proposed projects with combined budgets of \$138.9 million.



## Manufacturing Intensity by County



State Manufacturing Intensity Average by Percent of Jobs



Manufacturing Readiness Grants Recipients

# Company Demographics

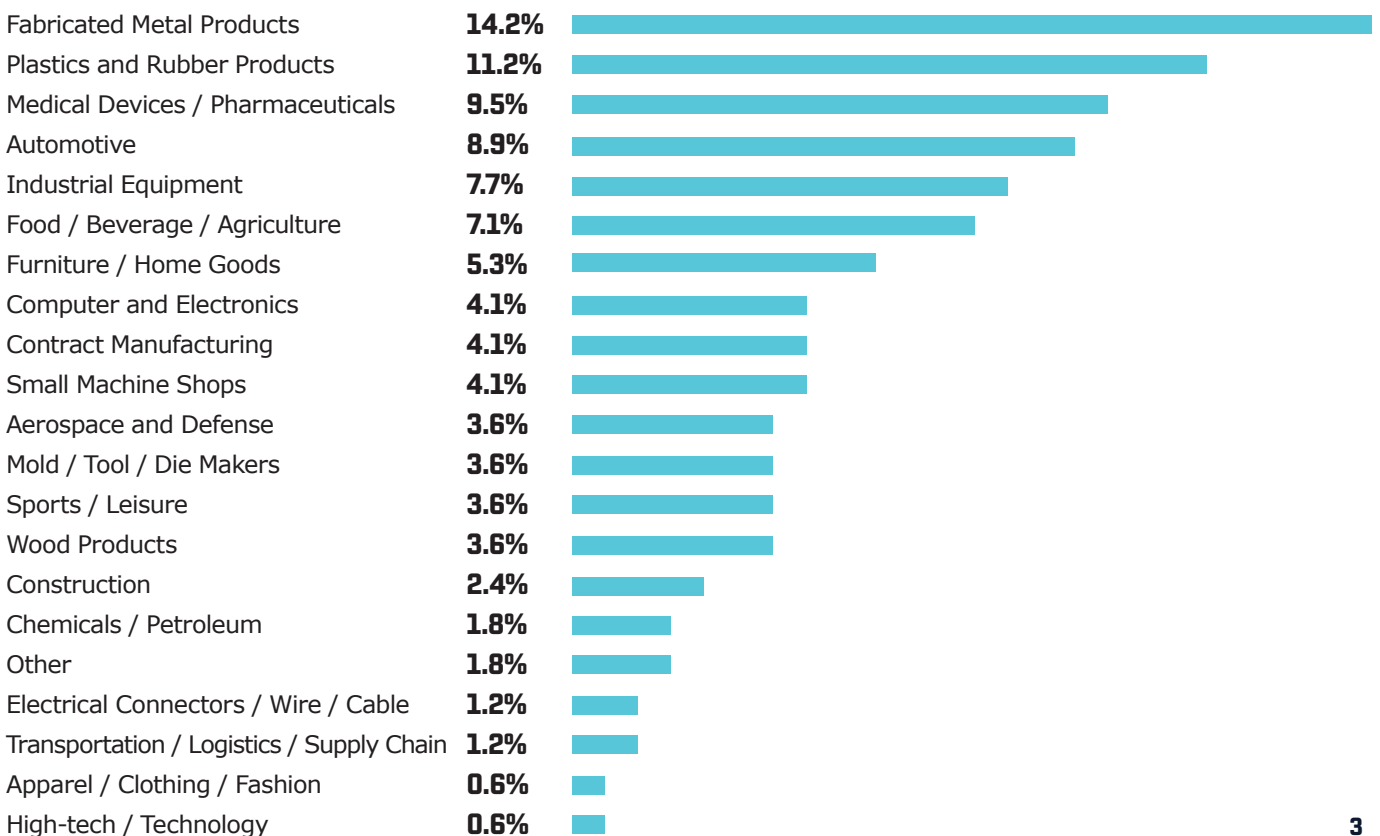
Manufacturing Readiness Grants (MRG) target Indiana’s small- to mid-sized manufacturing companies (20-500 employees), though no company size limitations exist. The average award recipient has long-standing operations in Indiana (>30 years) and is often headquartered in the state. The 400+ applications received as of June 30, 2022 represent nearly 4.5% of Indiana’s 9,300 manufacturers, and the 212 awards represent about 2.3%. This is a small, but significant market penetration for a 24-month digital intervention. The program has also impacted more than 20 industry segments, showcasing Indiana’s diverse manufacturing sector.

To determine the appropriate industry sector for each applicant, Conexus Indiana and Purdue University’s Dauch Center for the Management of Manufacturing Enterprises interpreted each company’s response to the “Description of Ordinary Course of Business” question in the program application. The individual companies were also mapped to their self-reported primary North American Industry Classification System (NAICS) code to assess the reasonableness of the analyses (see Appendix A).

## Award Recipients



## Program Funding by Industry Sector

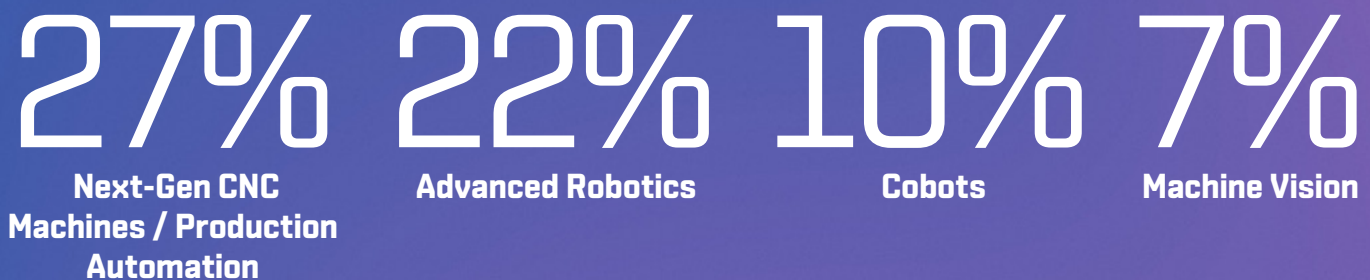


# Technology Investments

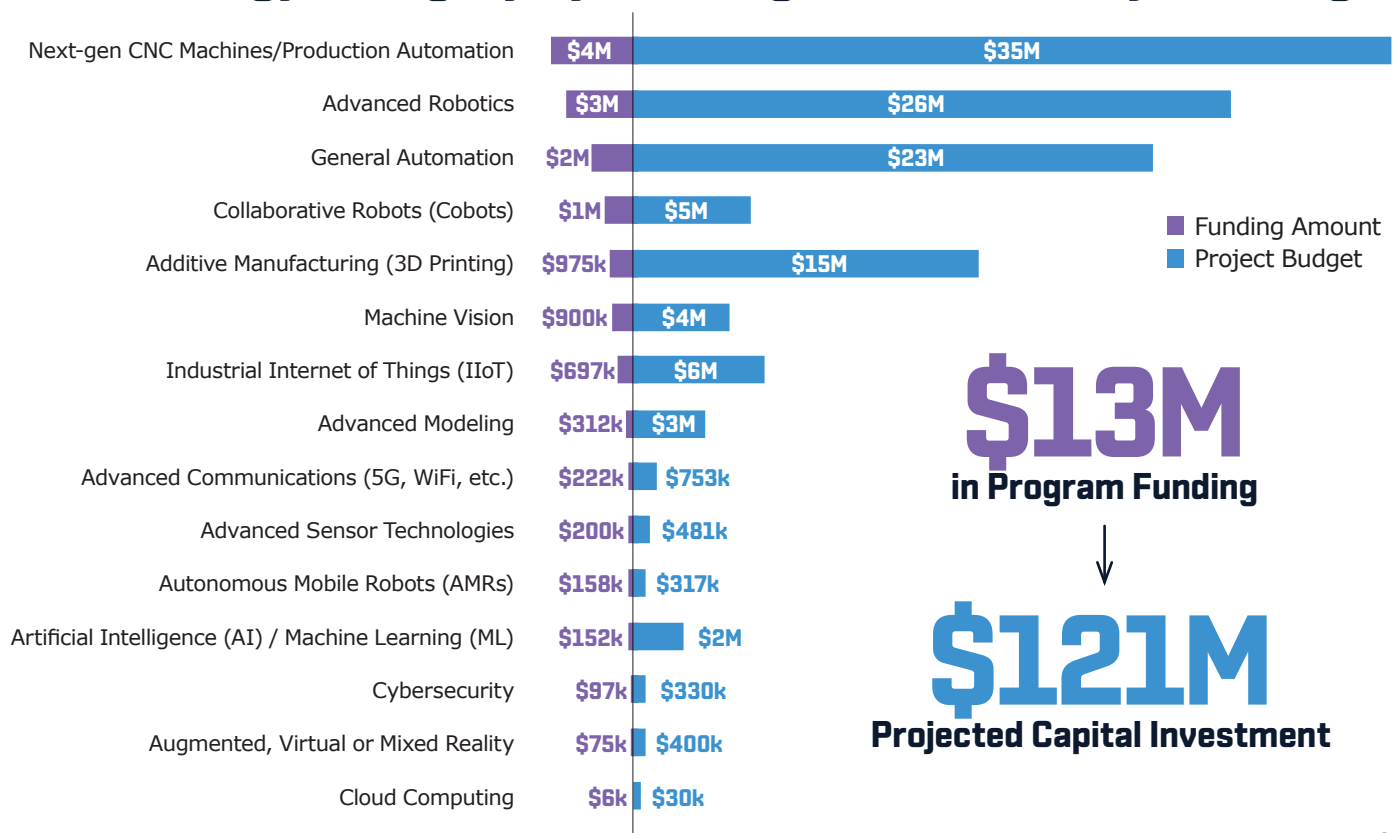
The MRG program has largely funded next-gen CNC machines, advanced robotics, general automation, collaborative robots (cobots), additive manufacturing (3D printing) and machine vision. With support of matching grant funding, manufacturers can overcome early adoption hurdles, including budget restrictions, talent shortages, integration risk, use case selection and workforce training.

Through a de-risked deployment, companies gain a strong sense of how to maximize the benefit of these technologies, which increases the odds of moving into wide-spread adoption. Many companies (48%) credit the MRG program with enabling the tech adoption project. Another 47% report that the grant funding accelerated the timeline or expanded the scope of the project.

## Technology Investments Breakdown



## Technology Category by Funding Amount & Project Budget

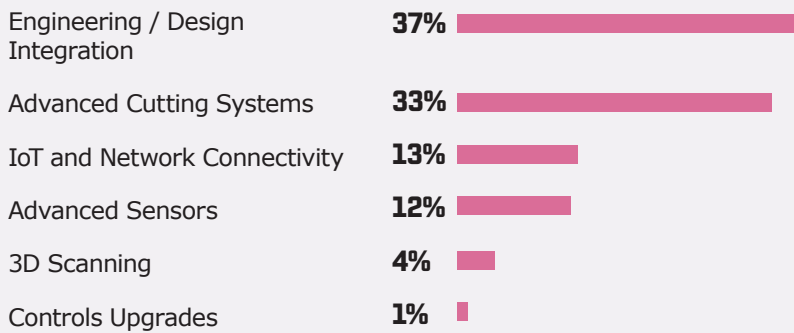


# Technology Use Cases

A use case characterizes how a technology is deployed on the shop floor. For example, cobots can be used for picking, packing and palletizing items, machine tending or other functions. When companies invest capital and time in new technology, the intent is to address a specific role, task or function.

The MRG program has lowered the barriers for the first deployment of a technology and allowed companies to experiment with an initial use case. Below are examples of common technology deployments and the use cases supported by MRG.

## Next-Gen CNC Machines/Production Automation Use Cases

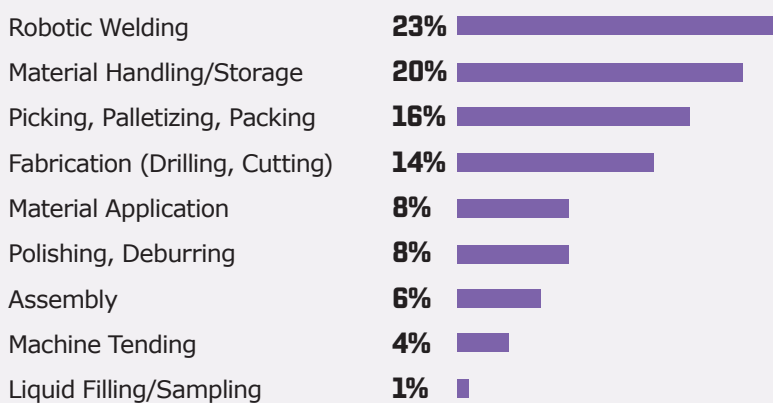


## 27% of program funding

Companies are modernizing and transforming their manufacturing operations with next-generation machines/automated production equipment. These go beyond traditional CNC and leverage a suite of smart technology features, including IoT, advanced sensors, digital twin/digital thread software and advanced modeling. Generally, these production systems allow manufacturers to optimize predictive maintenance and machine diagnostics, collect data for analytics, enhance cycles of design and modeling and can be remotely controlled/monitored.

**Case Study:** [Ikelite Underwater Systems](#)

## Advanced Robotics Use Cases



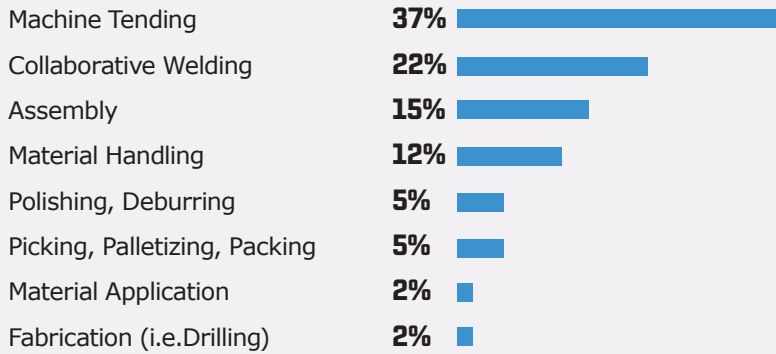
## 22% of program funding

Companies are implementing advanced robotics for welding applications and material handling, often to augment a tight labor supply for welders/production associates, and to significantly enhance efficiency of their operations. Deployments of advanced robotics are most appropriate for high-volume, low mix applications where speed is essential and production runs are extended.

**Case Study:** [Batesville Products Inc.](#)

# Technology Use Cases

## Cobots Use Cases

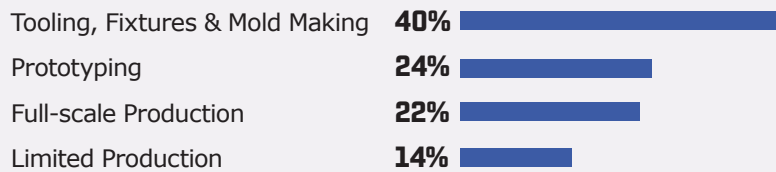


## 10% of program funding

Companies are utilizing cobots predominately for machine tending, which reduces workers' exposure to chemicals (i.e., handling oils), pinch points and leaning in and out of machines. While use cases are somewhat parallel to advanced robotics, deployments of cobots are most appropriate for low-volume, high mix applications, where manufacturing flexibility is required and speed is less critical.

**Case Study:** [Konrady Plastics](#)

## Additive Manufacturing Use Cases

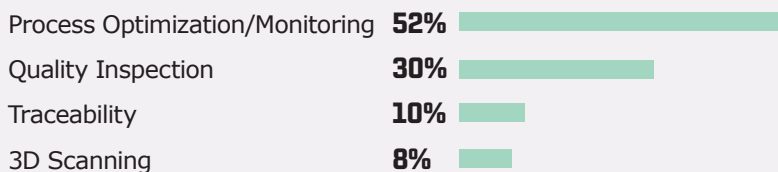


## 7% of program funding

Additive manufacturing encompasses a wide range of technologies and materials such as metal binder jet, composite fiber reinforcement, and plastic fuse deposition modeling. And they can be incorporated into various stages of manufacturing. Deploying additive manufacturing is most appropriate for low volume, high-value applications where part complexity commands a premium (i.e., next-gen parts for aerospace and defense) or situations where a highly compressed timeline for iteration of the design/production cycle is necessary (i.e. individualized orthopedic medical devices).

**Case Study:** [Addman Engineering](#)

## Machine Vision Use Cases



## 7% of program funding

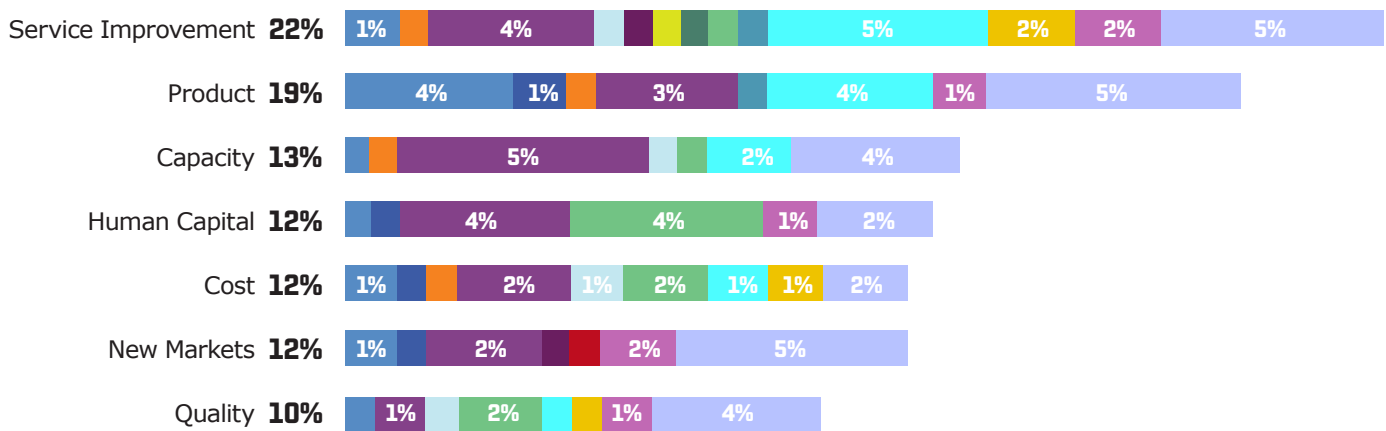
Machine vision also is a commonly deployed technology in the MRG program, especially for process optimization and quality inspections. While some manufacturers have been using camera systems for many years, these platforms continue to mature rapidly with smart manufacturing features—and often machine vision is the foundation to overlay AI and ML software to significantly enhance manufacturing operations and product quality.

**Case Study:** [Pike Lumber Company](#)

# Strategic Business Objectives

Companies that apply to the MRG program are asked to articulate their business objectives. While quality, capacity and cost remain at the heart of traditional business case justifications, in today’s competitive market, companies also consider customer experience, product innovation, human capital, new market entry, new product launches and more. The top three strategic business objectives driving tech investment at small-to-medium companies include service improvement, product quality, design or innovation and capacity. And certain technologies lend themselves well to particular business objectives, for example: additive manufacturing is often deployed to improve product design or spur product innovation and cobots are commonly used to optimize the mix between labor and automation.

## Strategic Business Objective by Smart Manufacturing Technology



- Additive Manufacturing (3D Printing)
- Advanced Communications (5G, WiFi, etc.)
- Advanced Modeling
- Advanced Robotics
- Advanced Sensor Technologies
- Artificial Intelligence (AI) / Machine Learning (ML)
- Augmented, Virtual or Mixed Reality
- Autonomous Mobile Robots (AMRs)
- Cloud Computing
- Cobots (Collaborative Robots)
- Cybersecurity
- General Automation
- Industrial Internet of Things (IIoT)
- Machine Vision
- Next-gen CNC Machines/Automated Manufacturing Equipment

# 22%

Adopted Tech for Service Improvement

# 19%

Adopted Tech for Product

# Impact Survey

In April 2022, Conexus Indiana and the Indiana Economic Development Corporation launched a survey to better understand the impact of the MRG program on revenue, wage and job growth. The survey results are based on 75 individual responses from MRG recipients across Indiana. Two notable findings emerged. First, technology adoption projects are adding jobs and increasing wages, not eliminating them, even as companies add automation and other tech capabilities. Second, the capital investment coupled with projected increases in both revenues and wages equate to a 26% internal rate of return (IRR) for the program, according to a model run by the IEDC.



## Case Study Insights

### Business Impacts

Companies are expanding capabilities to enable onshoring and expansion into new markets (i.e., electrification, aerospace and defense, etc.)

**PWR North America**  
**Environmental Technologies Inc (ETI)**  
**Ikelite Underwater Systems**

Production volumes and capacities are being expanded immensely

**Poolguard (PBM Industries)**  
**Stair Supplies**

Product quality is being improved with machine vision / visual inspection systems

**D.A.S. Services**  
**Contract Industrial Tooling (C-I-T)**  
**Overton Industries**  
**TouchTronics Inc.**  
**Marion Manufacturing**

New products are being launched by manufacturing entrepreneurs

**SoChatti**  
**Addman Engineering**  
**Arcamed, LLC**  
**Mach Medical, LLC**

### Workforce Impacts

The grant opportunity is creating jobs and apprenticeship programs

**Wolf Corporation**  
**Jomar Machining & Fabrication**  
**Metro Plastics Technologies Inc.**  
**Marson International**

Work environments are being improved

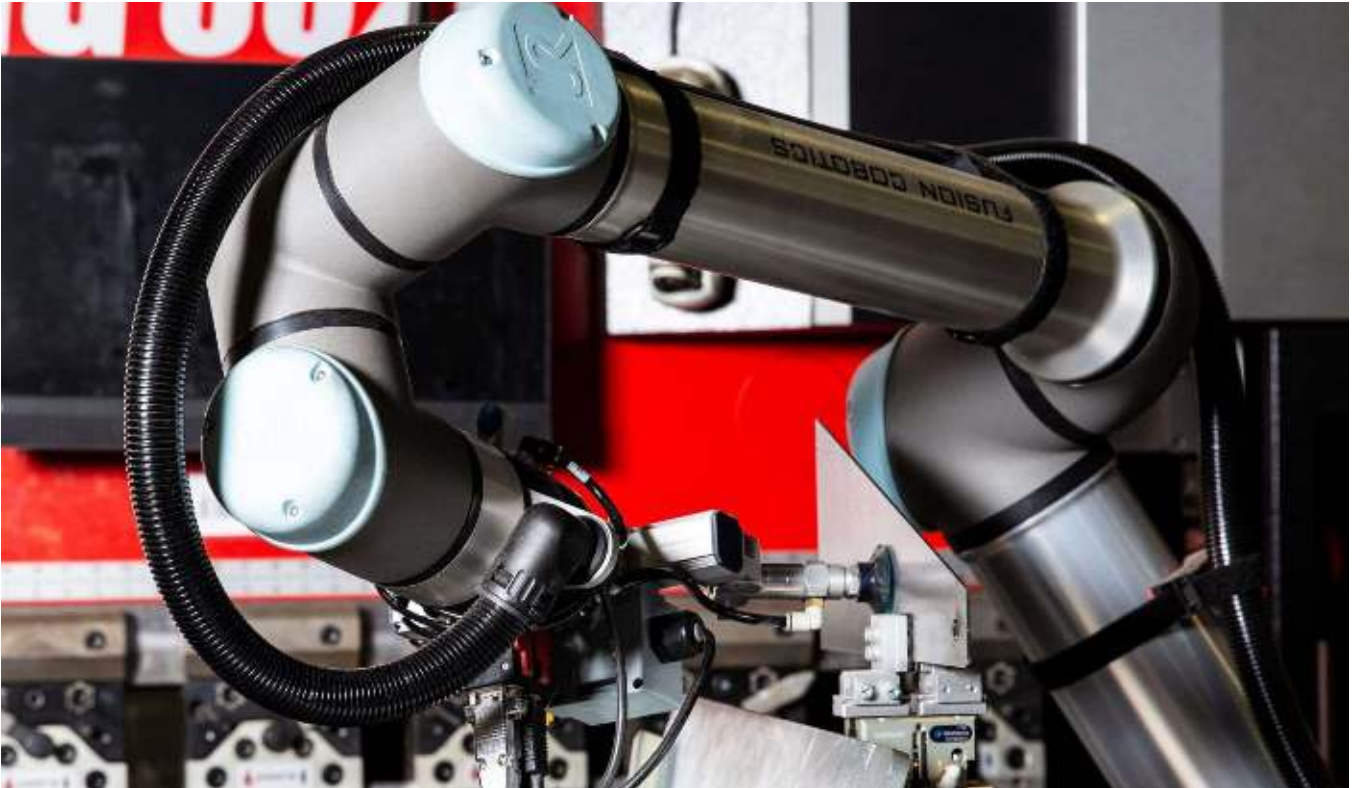
**Pike Lumber Company**  
**Nutrition 101**

A collaborative mix between labor and automation is being optimized

**Indiana Furniture Industries**  
**Standard Integrated Solutions**  
**Konrady Plastics**  
**Batesville Products Inc.**  
**Hightech Signs**  
**DeKalb Molded Plastics**



# Program Testimonials



**“This grant helped us purchase our first robot for robotic painting. We have now purchased two additional robots with solid plans for two more in 2022.”**

**“Without the Indiana Manufacturing Readiness Grants program, we would not have pursued automation in the timely fashion that we did. The cobot we invested in allowed us to attain more business while promoting and upskilling internal staff.”**

**“The evolution of automation is necessary to the ongoing viability of manufacturing in Indiana. The investment is initially draining on profitability and is, in a sense, a leap of faith that the outcome will match the concept. The matching grant dollars help soften the blow and encouraged us to invest.”**

**“It [the grant funding] enabled us to procure a critical piece of equipment which was a prerequisite for entry to the commercial aerospace industry. It has allowed us to become a supplier to Airbus.”**

# Research Methodology

## Dataset 1

Conexus Indiana partnered with Purdue University's Dauch Center for the Management of Manufacturing Enterprises to develop a Microsoft Power BI data model and analysis tool for ongoing research of the Manufacturing Readiness Grants program. Each application was de-identified and categorized by industry segment, smart manufacturing technology, use case and strategic business objective. The dataset includes applications submitted through August 31, 2021. (Page 3-7)

## Dataset 2

Conexus Indiana and the Indiana University Kelley School of Business Center for Excellence in Manufacturing conduct an annual survey of Indiana manufacturers to measure Indiana's progress toward Industry 4.0. In 2022, 128 companies fully completed the survey. (Page 4)

## Dataset 3

Conexus Indiana and the IEDC fielded a "Revenue Impact Survey" during the month of April 2022, which secured 75 anonymous survey responses from grant recipients. (Page 8)

## About Conexus Indiana

Conexus Indiana, a nonprofit membership-based organization, accelerates, promotes and grows Indiana's advanced manufacturing and logistics sectors by collaborating with industry, education and public-sector leaders to optimize Indiana's competitive advantage as a global leader in making and moving products. Founded in 2007 by industry leaders as part of the Central Indiana Corporate Partnership (CICP), Conexus Indiana develops education and training programs, educates the public and public sector about the importance of the industry to Indiana's health and vitality, supports business development and technology integration strategies, and delivers on talent attraction strategies to support Indiana AML and improve opportunities for Hoosiers.

Since its inception, Conexus Indiana has launched and delivered industry-driven curricula, career awareness and work-based learning opportunities to nearly 10,000 Hoosier high school students, equipping them with the skills to begin a manufacturing or logistics career upon graduation or to pursue further education. In recent years, Conexus Indiana expanded its talent development programs to post-secondary students and unemployed and underemployed Hoosiers. These programs support the AML's growing need for tech-conversant, problem-solving and collaborative talent. These talent development programs, in addition to Conexus Indiana's Industry 4.0 research and thought-leadership platforms and the organization's growing networked community of experts, are foundational to Indiana's successful transition to Industry 4.0 and sustained business growth.

## Acknowledgments

Thanks to the Indiana Economic Development Corporation and Next Level Manufacturing Institute for their support and execution of the Manufacturing Readiness Grants program and for partnering with Conexus Indiana to administer the program.

Thanks to the Conexus Indiana Smart Manufacturing Fellows, a group of manufacturing professionals from diverse company demographics, industry sectors and regional locations around Indiana. Much of the credibility that propels the success of the program is due to their volunteer contributions in the form of anonymous peer review of MRG applications.

Thanks to Purdue University's Dauch Center for the Management of Manufacturing Enterprises for their research and data visualization.

# Appendix A - NAICS Code Classifications by Industry Sector

## Aerospace and Defense

- 331512 Steel Investment Foundries
- 339999 All Other Miscellaneous Manufacturing
- 541330 Engineering Services
- Unclassified - 3

## Apparel / Clothing / Fashion

- 339999 All Other Miscellaneous Manufacturing

## Automotive

- 238350 Finish Carpentry Contractors
- 326199 All Other Plastics Product Manufacturing
- 332812 Metal Coating, Engraving (except Jewelry and Silverware), and Allied Services to Manufacturers
- 336214 Travel Trailer and Camper Manufacturing
- 336360 Motor Vehicle Seating and Interior Trim Manufacturing
- 336390 Other Motor Vehicle Parts Manufacturing
- 339999 All Other Miscellaneous Manufacturing - 2
- 423110 Automobile and Other Motor Vehicle Merchant Wholesalers
- 541330 Engineering Services
- 811111 General Automotive Repair
- Unclassified - 3
- 711212 Racetracks

## Chemicals / Petroleum

- 324110 Petroleum Refineries
- 541380 Testing Laboratories and Services - 2

## Computer and Electronics

- 334413 Semiconductor and Related Device Manufacturing
- 334418 Printed Circuit Assembly (Electronic Assembly) Manufacturing
- 334512 Automatic Environmental Control Manufacturing for Residential, Commercial, and Appliance Use
- 335314 Relay and Industrial Control Manufacturing - 2
- 335929 Other Communication and Energy Wire Manufacturing
- 339999 All Other Miscellaneous Manufacturing

## Construction

- 238110 Poured Concrete Foundation and Structure Contractors
- 532411 Commercial Air, Rail, and Water Transportation Equipment Rental and Leasing
- 532412 Construction, Mining, and Forestry Machinery and Equipment Rental and Leasing
- 327390 Other Concrete Product Manufacturing

## Contract Manufacturing

- 332312 Fabricated Structural Metal Manufacturing
- 332812 Metal Coating, Engraving (except Jewelry and Silverware), and Allied Services to Manufacturers
- 333310 Commercial and Service Industry Machinery Manufacturing
- 423840 Industrial Supplies Merchant Wholesalers
- 541330 Engineering Services
- Unclassified - 2

## Electrical Connectors / Wire / Cable

- 332613 Spring Manufacturing
- 332999 All Other Miscellaneous Fabricated Metal Product Manufacturing

## Fabricated Metal Products

- 236220 Commercial and Institutional Building Construction
- 238910 Site Preparation Contractors
- 331513 Steel Foundries (except Investment) - 2
- 332216 Saw Blade and Handtool Manufacturing
- 332312 Fabricated Structural Metal Manufacturing - 3
- 332322 Sheet Metal Work Manufacturing - 2
- 332710 Machine Shops - 2
- 332999 All Other Miscellaneous Fabricated Metal Product Manufacturing - 3
- 333310 Commercial and Service Industry Machinery Manufacturing
- 333320 Commercial and Service Industry Machinery Manufacturing
- 333612 Speed Changer, Industrial High-Speed Drive, and Gear Manufacturing
- 335210 Small Electrical Appliance Manufacturing
- 336390 Other Motor Vehicle Parts Manufacturing
- 541511 Custom Computer Programming Services
- 811310 Commercial and Industrial Machinery and Equipment (except Automotive and Electronic) Repair and Maintenance
- Unclassified - 1
- 333120 Construction Machinery Manufacturing

## Food / Beverage

- 221118 Other Electric Power Generation
- 311421 Fruit and Vegetable Canning
- 312111 Soft Drink Manufacturing
- 423930 Recyclable Material Merchant Wholesalers
- 424420 Packaged Frozen Food Merchant Wholesalers
- 424470 Meat and Meat Product Merchant Wholesalers
- 424910 Farm Supplies Merchant Wholesalers
- 561910 Packaging and Labeling Services
- Unclassified - 3
- 311611 Animal (except Poultry) Slaughtering

## Appendix A - NAICS Code Classifications by Industry Sector

### Furniture / Home Goods

- 236115 New Single-Family Housing Construction (except For-Sale Builders)
- 321911 Wood Window and Door Manufacturing
- 332613 Spring Manufacturing
- 333111 Farm Machinery and Equipment Manufacturing
- 337127 Institutional Furniture Manufacturing
- 339999 All Other Miscellaneous Manufacturing
- 485310 Taxi and Ridesharing Services  
Unclassified - 1
- 313230 Nonwoven Fabric Mills

### Medical Devices / Pharmaceuticals

- 332812 Metal Coating, Engraving (except Jewelry and Silverware), and Allied Services to Manufacturers
- 333514 Special Die and Tool, Die Set, Jig, and Fixture Manufacturing
- 339112 Surgical and Medical Instrument Manufacturing - 2
- 339999 All Other Miscellaneous Manufacturing
- 423450 Medical, Dental, and Hospital Equipment and Supplies Merchant Wholesalers - 2
- 541511 Custom Computer Programming Services
- 541614 Process, Physical Distribution, and Logistics Consulting Services
- 561910 Packaging and Labeling Services
- 621999 All Other Miscellaneous Ambulatory Health Care Services  
Unclassified - 5

### High-tech / Technology

Unclassified - 1

### Industrial Equipment

- 331491 Nonferrous Metal (except Copper and Aluminum) Rolling, Drawing, and Extruding
- 332312 Fabricated Structural Metal Manufacturing
- 332999 All Other Miscellaneous Fabricated Metal Product Manufacturing
- 333111 Farm Machinery and Equipment Manufacturing
- 333310 Commercial and Service Industry Machinery Manufacturing
- 334210 Telephone Apparatus Manufacturing
- 423830 Industrial Machinery and Equipment Merchant Wholesalers - 4
- 423930 Recyclable Material Merchant Wholesalers
- 541690 Other Scientific and Technical Consulting Services
- 811310 Commercial and Industrial Machinery and Equipment (except Automotive and Electronic) Repair and Maintenance

### Mold / Tool / Die Makers

- 326199 All Other Plastics Product Manufacturing
- 327215 Glass Product Manufacturing Made of Purchased Glass
- 331210 Iron and Steel Pipe and Tube Manufacturing from Purchased Steel
- 333514 Special Die and Tool, Die Set, Jig, and Fixture Manufacturing - 3

### Other

- 322130 Paperboard Mills
- 339950 Sign Manufacturing - 2

### Plastics and Rubber Products

- 321918 Other Millwork (including Flooring)
- 325211 Plastics Material and Resin Manufacturing
- 326199 All Other Plastics Product Manufacturing - 10
- 333514 Special Die and Tool, Die Set, Jig, and Fixture Manufacturing - 2
- 423840 Industrial Supplies Merchant Wholesalers
- 424610 Plastics Materials and Basic Forms and Shapes Merchant Wholesalers - 2  
Unclassified - 2

### Small Machine Shops

- 332710 Machine Shops - 4
- 333243 Sawmill, Woodworking, and Paper Machinery Manufacturing  
Unclassified - 2

### Sports / Leisure

- 339992 Musical Instrument Manufacturing
- 713120 Amusement Arcades  
Unclassified - 3

### Transportation / Logistics / Supply Chain

- 423510 Metal Service Centers and Other Metal Merchant Wholesalers  
Unclassified - 1

### Wood Products

- 321113 Sawmills
- 321918 Other Millwork (including Flooring)
- 333243 Sawmill, Woodworking, and Paper Machinery Manufacturing
- 423310 Lumber, Plywood, Millwork, and Wood Panel Merchant Wholesalers  
Unclassified - 2